

# How change a Collet - CNC

## STEP 1



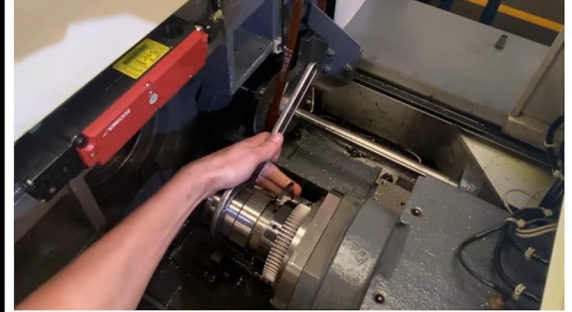
Retract the main spindle because we are going to change the main collet

## STEP 2



I have a 3mm allen key, we remove the black cover that you see in there. The cover protecting an inner gear that is inside the cover there.

## STEP 3



Clamp goes over here, then the key

## STEP 4



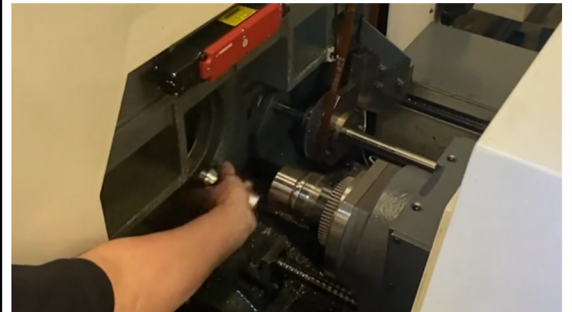
Just a small tap that should never be too tight.

## STEP 5



Cap removed

## STEP 6



Collet removed.

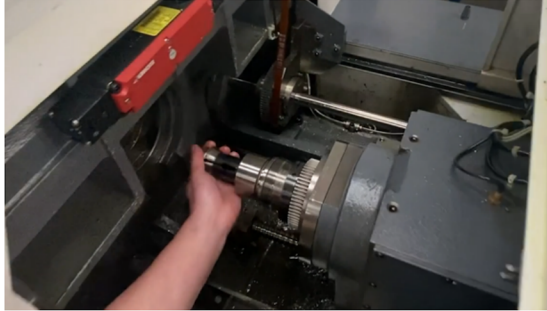
# How change a Collet - CNC

## STEP 7



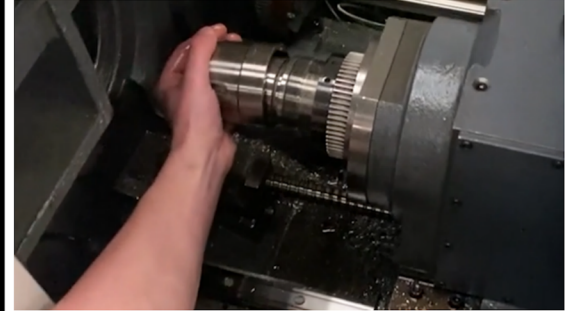
Get a new the right size collet

## STEP 8



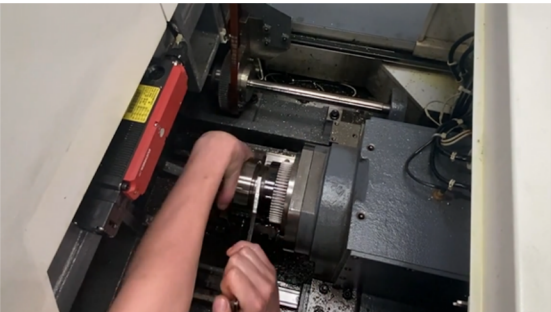
Put the collet inside this sleeve

## STEP 9



And put the cap back on.

## STEP 10



Tighten & a Gentle colletap with the hammer